

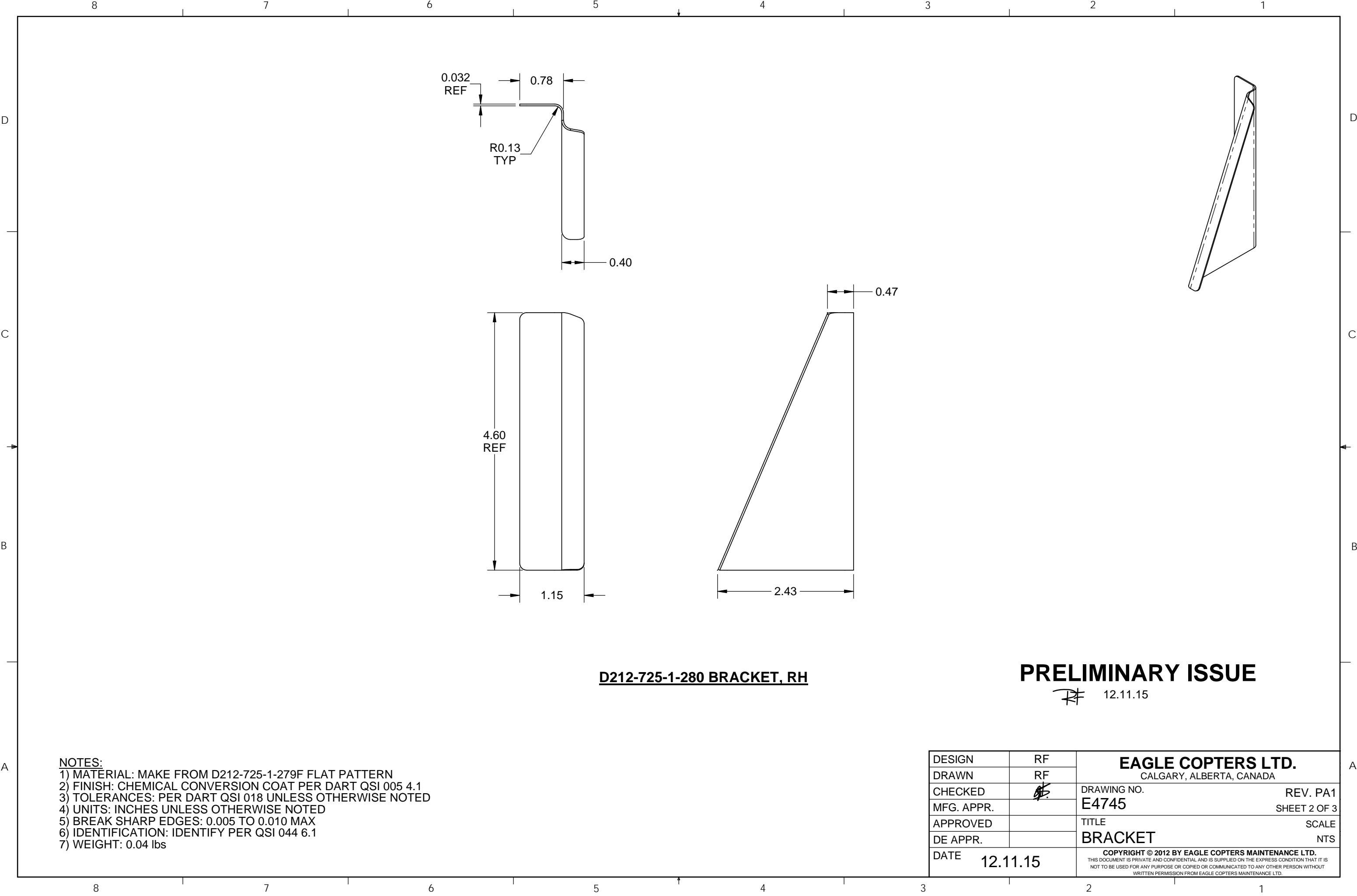


NOTES:  
1) MATERIAL: MAKE FROM D212-725-1-279F FLAT PATTERN  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.04 lbs

PRELIMINARY ISSUE

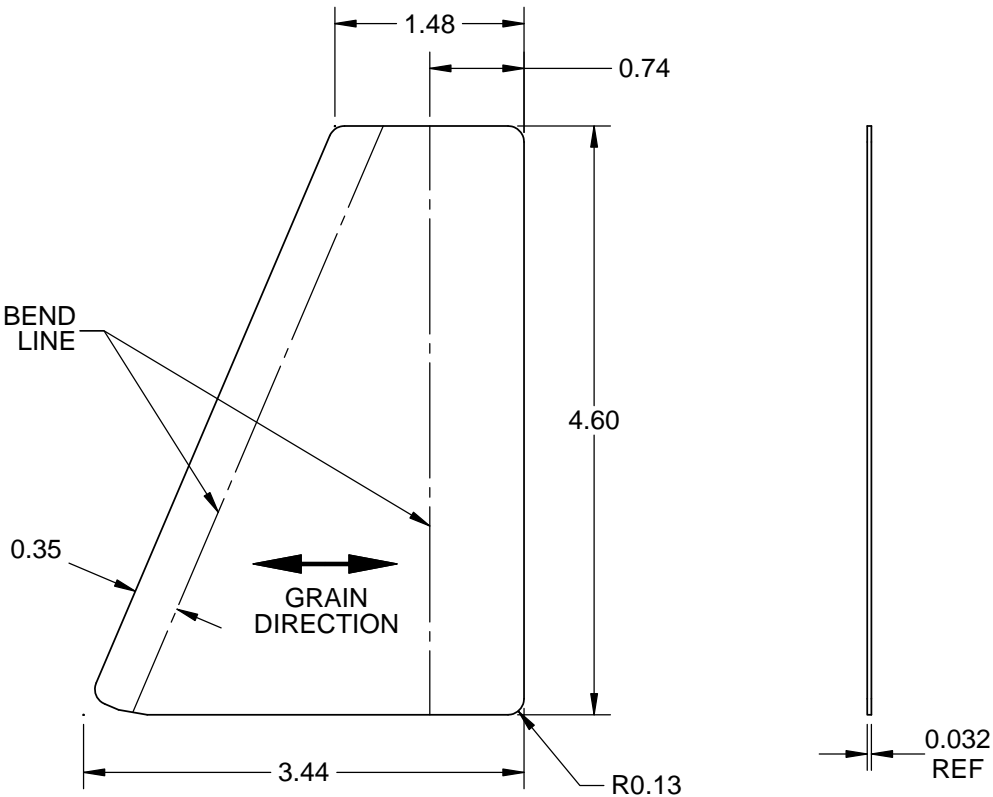
 12.11.15

PA1	NEW ISSUE		RF	12.11.15
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	<b>EAGLE COPTERS LTD.</b> CALGARY, ALBERTA, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.		REV. PA1
MFG. APPR.		E4745		SHEET 1 OF 3
APPROVED		TITLE		SCALE
DE APPR.		BRACKET		NTS
DATE	12.11.15	COPYRIGHT © 2012 BY EAGLE COPTERS MAINTENANCE LTD. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS MAINTENANCE LTD.</small>		



- NOTES:
- 1) MATERIAL: MAKE FROM D212-725-1-279F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.04 lbs

DESIGN	RF	<b>EAGLE COPTERS LTD.</b> CALGARY, ALBERTA, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO. <b>E4745</b>	REV. PA1
MFG. APPR.		SHEET 2 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		<b>BRACKET</b>	NTS
DATE	<b>12.11.15</b>	<small><b>COPYRIGHT © 2012 BY EAGLE COPTERS MAINTENANCE LTD.</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS MAINTENANCE LTD.</small>	





**D212-725-1-279F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037  
OR ASTM B209  
REF DART SPEC. M2024T3S0.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

**PRELIMINARY ISSUE**

 12.11.15

DESIGN	RF	<b>EAGLE COPTERS LTD.</b> CALGARY, ALBERTA, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>E4745</b>	REV. PA1
MFG. APPR.		SHEET 3 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		<b>BRACKET</b>	NTS
DATE	12.11.15	<small><b>COPYRIGHT © 2012 BY EAGLE COPTERS MAINTENANCE LTD.</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS MAINTENANCE LTD.</small>	